

ORIGINAL REPORT by GEORGE STEPHENSON dated
18th January, 1822, of the Survey for the
STOCKTON AND DARLINGTON RAILWAY.

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S N^o. 181



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To the Subscribers to the
Intended Railway between
the port of Stockton and the Collieries
situated in the Coal Field in the
neighbourhood of West Auckland.

Gentlemen

Agreeably to the Resolutions pass-
ed at your General Meeting held on the 23rd day of
July 1825, I have minutely examined the Country
over which your Railway is intended to pass, and
I find that a practicable Line may be obtained
within

within the limits granted by the Act of Parliament —

This Line would however be attended with many disadvantages ^{as} viz 1st ^{of the line} Being to various parts passing over very irregular ground which would be attended with considerable expence either by open excavations or Tunnels ^{as it is a requisite} to procure a tolerable regular descent towards Stockton, and as there are many ^{for} unseen difficulties to be met with in all such excavations or Tunnels ^{expence} they ought therefore to be estimated in proportion ^{to} the depth.

2nd On account of the many Windings and circuitous routes which it possesses and which are very objectionable in a Railway, as the weight of the waggon and load are ^{is} considerably augmented in going round Turns — For, since the wheels of the waggons are firmly fixed to the axles they must each make one revolution in the ^{space of} same time, and from their equality in size ^{must}

must advance by their revolving motion equal spaces
 in equal times. ^{It being} And it is evident, ^{that} the exterior
 circle of a Sun is larger than the interior, therefore
 the exterior wheels of the Carriages, as they have
 the greater circle to describe, must, ^{therefore} necessarily
 slide along the surface of the Rails to keep pace
 with the interior, since their circumferences revolve
 with equal velocities. — From this

motion of the exterior wheels four disadvantages
 arise. 1st Great part of the weight ^{is as if it were} actually
 becomes as moving on a sledge. 2nd An extra
 power is required to propel ^{such} any load.

3rd A considerable wear is caused on both the
 Railway and wheels of the Carriages. — 4th The

Railway will require more expence to keep it in order.

It may however be thought, ^{contrary to} by having the
 wheels of the carriages loose on the axles they would
 not be liable to act as I have stated. This I grant
 but that ^{the disadvantages above} advantage ^{of having loose wheels} is far over balanced by the
 difficulty

difficulty and expence incurred by this kind of wheels
 in keeping ^{wheels of this kind} them in order; and it is only when they are
 so ^{in order} that the friction is reduced in moving round
 turns: which is the only situation where any ben-
 efit may be expected to be derived; for the friction
 is in nowise reduced when the Railway is
~~straight~~ ^{straight} ~~rectilinear~~ ^{rectilinear}.

It is quite evident both from "Theory" and
 "Practice" ^{that} the nearer Railways approach straight
 lines the better: Keeping in view the expence of
 cutting & embankments so as not to exceed certain
 sums for avoiding certain curves.

My first object therefore in improving
 your line of Railway was to reduce the Turnings
 as much as the limits prescribed by the Act of
 Parliament would admit; but finding that
 no material improvement could be made with-
 out deviating therefrom, I then Surveyed
 another

another Line in pursuance of the instructions of your Committee, and now respectfully submit to your consideration the following remarks upon the two Lines -

1st. The old Line from Witton Park Colliery to the South side of Witton Park Dean does not seem to admit of any improvement - From the latter place I propose the new Line to proceed direct to St. Helen's Auckland avoiding the circuitous route taken by the old Line and saving one and a half mile in the distance, with very little more cutting - Indeed, in this situation, the cutting is an advantage as it ^{is useful in} serves to ^{Witton Park & other by Lane} make ^{the} the embankments between N^o 1 and N^o 2 (see the plan) whereas ^{but} in the old Line the materials for the embankments would have to be led from some of the old Collieries, the cost of which from the nearest Colliery would be more than that _{expence}

expense of cutting through by Etherly Lane which is immediately adjacent to the main embankment and will be sufficient to form the same.

I would recommend a Steam Engine to be placed on the summit of the Hill ^{near Greenfield House} at No 2 to convey the Witton-park and Etherly Waggon from the large embankment where the Etherly waggon join the Main Line to St Helen's Auckland.

And as no Horse Trackage would be needed on this part of the Line it would require little or no repair ^{parts} whereas on the old Line the increased length [owing to the circuitous route] which is all Horse Trackage [excepting from Norless Lane to West Auckland the length occupied by the descending inclined plane] would greatly increase the tonnage.

2nd The old Line from near St Helen's Auckland I think proceeds in the most desirable direction ^{to the} excepting the ascending plane ^{but as this Plane} which is made as short as possible and of a very steep ascent ^{rendering}

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is thereby rendered
rendering the conveyance of goods very dangerous as
accidents are very frequent ^{or occur} on such steep ascents.

This ^{inconvenience} I would avoid by slanting the same ridge
and making the ~~ascending~~ ^{this} plane 3 times the length,
consequently only one third of the rate of ascent.

From the summit of this ridge, the intended
situation for the permanent Engine, the coals will
have to be conveyed by horses if the old Line be adopt-
ed.

But from this place I propose the new
Line to diverge a little to the North of the old one
in order to obtain a ^{greater} ~~quicker~~ descent from the
Engine, so that the loaded waggons will be able
to descend with the Rope, and the Engine may
^{(be enabled to) back}
in return bring the empty waggons back.

This will evidently be a saving in the Horse
Trackage and will require no more Machinery.

^{near Redwood Mountain Commencement of the Tunnel}
3rd From A to B in the old Line is a distance
of nearly three miles the whole of which will be

so how many miles ^{from Witten park to the point of} expensive
what ^{distance} ~~distance~~ ^{to be taken} ~~to be taken~~

expensive excavations and embankments, ^{particularly} viz at
 "Redworth Lane". "The Hawthorn". "Midridge Grange"
 and the "Tunnel at Aycliffe" ^{Estimate} vide *** Page 24
 will be attended with great expense in excavations & Embankments

In the new Line, by ^{passing} to the north of the
 old Line from the Engine Bank Top, and proceeding
 along the opposite side of the Vale, avoiding all the
 deep excavations and also the Tunnel at Aycliffe. ^{will be avoided}

When about a mile ^{west} from "Sims Pasture"
 the new Line ^{2 slopes} starts gradually over the Vale and
 crosses a little to the East of "Sims Pasture" where
 there will be a long ^{an} excavation ^{of some length} but of no great
 depth - ^{will be necessary}

th
 4" From Sims Pasture and the Tunnel at
 Aycliffe the two Lines converge till they intersect
 near Whiley Hills. where the new Line passes to
 the West of the old one and continues to stretch
 forward nearly straight passing Stand Alone
 on the ^{and} West. Myers Flat on the East and
 again

is full then
particular
length

again intersects the old Line near Whessoe from
whence they ^{run near each other} nearly coincide to Little Whessoe
Back Lane making a third intersection at
the latter place. In this part of the
two Lines the excavations seem to be nearly on a
par but the new Line possesses the advantage
of ^{being} obtaining nearly a straight Line

5th From Little Whessoe Back Lane the old Line
^{tends} ~~runs~~ ^{inclines} away a little to the East as far as Honey-pot
Lane where it makes a very acute Turn and proceeds
nearly South East untill it crosses the ^{turnpike road} Main Post
Road between Durham & Darlington it then

changes its direction again to South and proceeds
nearly in a ^{Direct} straight Line to Haughton.

This part of the Line is very objectionable on
^{as well on} account of its numerous Turnings and passing
at such a distance from Darlington as to require
a Branch of 1 1/2 Mile in length over very
unfavorable

unfavorable Ground.

The Main Line is also attended with another disadvantage arising from the great excavations, the produce of which cannot be disposed of in any of the adjacent Embankments, and consequently will occasion additional expence in the removal, or occupy considerably more ground near the Railway.

The new Line from Little Whesoe Back Lane proceeds in a straight line towards Darlington as far as Honey Pot Lane leading to Cockerton, from thence it makes a gradual turning to within 400 yds of Northgate Bridge: This Line would be obtained without any surplus of excavation.

6th At Haughton the old Line crosses the Skerne and ^{the Turnpike Road} Main Post Road between Darlington & Cockerton on a level with the surface of the ^{same} Turnpike and ^{Branch} proceeds along the River on the opposite side as far as Haughton.

as Haughton Mill and from thence to the Wheat Sheaf.
 Here ^{this part of} the Line becomes extremely unfavorable,
 as well by reason of its circuitous course, as its ascent
 which will occasion a diminution of nearly one
 third in a Horse's Power being 25 feet in about 2 miles.

In ^{Laying} pointing out the new Line from the Skerne
 at Darlington towards Yarm, Stockton &c. I endeavoured
 to avoid ascending ^{the before named} to the Wheat Sheaf. I succeeded
 in getting a Line almost direct to the ^{S₂} Righting Cocks
 with a little descent towards Stockton.

The Old Line may seem to possess an advantage
^{over the new way} by crossing the Skerne at a narrower part of the
^{existing advantage entirely disappears} Vale than ^{the Cotton Poles} that at Darlington but this objection
^{the disadvantage above mentioned in that} certainly vanishes when compared with that
^{is considered} part of the Line from Haughton to the Wheat Sheaf.

From the Wheat Sheaf the old Line proceeds
 nearly direct to the Oak Tree in which distance
 there are

A narrow part of the Vale than the other two at
 Darlington but this seemingly advantage entirely
 disappears when the ^{existing} advantage above mentioned in that part of the Line

Two Bridges will be required with a great length of
 there are Heavy Cuttings and Embankments.

The new Line from the Fighting Cocks to the Oak
 Tree is not at all a ^{desirable} favorable Line but will ~~con-~~
^{require} less cutting than the old Line and is therefore
 preferable.

Near the Oak Tree the two Lines form a junction
 from which place the surface of the ground or Country
 is remarkably regular so that little or no cutting will
 be necessary in the present Line which goes ^{along the} within
^{about 5 or 7 miles} of the ^{Turnpike Road} Main Post Road ^{to} very near Stockton.

This ^{appears} seems to be as ^{conspicuous} beautiful a Line as could have
 been chosen.

The alteration made at Stockton was
 by the desire of some Gentlemen ^{of} at that place who
 wished that the Line might be brought ^{near} to the Bridge
 end for the convenience of Coals that might have to
 pass to the other side of the River and from thence
 proceed.

~~the line of the~~ ^{the} Streets as marked out in the old
Line. To accomplish this I found
it necessary to deviate from the ^{said} Post Road
a little sooner than the old Line had done.

Darlington Branch

Darlington Branch

The advantage of bringing the Main Line near Darlington will be materially felt as the distance from the Collieries on the new Line is ^{nearly} three miles less than by the old one: consequently three miles of Tonnage & Frackage will be saved ^{to this place in communication with} which will be considerable when the quantity of Traffic increases as may in all probability ^{reasonably} be expected.

Darlington Branch

The considerable excavations and Embankments on the old Branch ^{by a doubling the line & changing the route of} will be avoided: there will also be a saving in Rails, chairs and Blocks which will materially lessen the first cost. ^{which without in} any manner impairing the Revenue, or increasing the cost of the Rail ^{way} I contemplate ^{that} considerable advantages will arise to the town of Darlington by having the ^{new} Main line brought so near to it ^{the distance from Darlington to} ^{nearly the same distance} ^{as by the old line} which is ^{now} ^{by the}

as by the old line

Yarm Branch

This Branch seems to pass in the most advantageous manner from the Main Line and ^{terminal} also to land at a very convenient situation for the delivery of goods to the Town of Yarm. I have therefore made no alteration in it.

Evenwood Branch

In examining the proposed Branch from the old main Line to Evenwood Lane I find it would be attended with considerable excavations & Embankments: it is also an ascending line with the loaded waggons which if possible ought always to be avoided: another objection arises to this Branch viz that all the Coals moving thence would have to descend the Inclined plane from near Norles Lane

Lane to West Auckland -

I propose the new Branch to proceed from Evenwood Lane down the margin of the River Gaunells which is a very favorable Line and is nearly direct to St Helen's Auckland where it joins the main Line, ^{avoiding the descending plane} ^{there is} ^{will need} there is very little Excavation or Embankment and a very desirable descent ^{for} with the loaded waggons -

From Evenwood Lane the Line ^{might be} extended to the Western Collieries very conveniently over the late Lord Strathmore's Grounds - ^{If desirable to pass Strathmore's} these Grounds may be avoided by keeping a little to the North but ^{this} will not be so favorable a Line. The old Branch does not admit of this extension without considerable Excavations & Embankments -

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Black Boy Branch

I expected to have got this branch direct to where it joins the Main Line by leaving the old Line to the East: but after completing the Levels I found it was not so favorable as I expected as I had too much ascending ground with the loaded waggons I therefore abandoned the Idea of keeping this Line considering the old Line preferable —

Not having time however to complete the Levels on the latter Line I cannot estimate the cost but from what I saw of the country I think it may probably cost £300 p. Mile for Excavations and Embankments The Eldon Branch will join the above on very favorable ground —————

Having thus briefly stated ^{my} the reasons for recommending an alteration in the Line of way. I annex Estimates of the probable cost of each Line of Road, from ^{which} it appears that the ^{including the Farm & Darlings's Wood} Old Line would cost £77341 "18" 8 and the new Line ^{with the same boundary} would cost 60987 "13" 3 making a difference of 16354 "5" 5 in the original cost of the Way to which should be added a saving in the annual Repairs & Loading.

As a principal part of the difference arises in the Cost of forming the Road. I have also annexed a particular statement of the Measurements, Excavations, and Embankments &c upon each Line.

[Faint, illegible handwriting throughout the page, likely bleed-through from the reverse side. The text is mirrored and difficult to decipher.]

Abstract Estimate of the Expense of the two

Works	Main Line	
	Old	New
1 Forming the Road excavations and Embankments	£ 22160	£ 9452 17 9
2 Bridges and other Masonry	1138	1218
3 Blocks of Stones or Wood	5891 2	5371 5
4 Chairs	2735	2494
5 Rails	20029 14	18226
6 Laying the Rails and Ballasting the Road	4418 6 6	4028 8
7 Fencing the Road	3712 12	3413 17
One descending Inclined Plane wheel complete with Rope Rollers &c. &c. &c.	366 10	" " "
8 One 30 Horse Engine including House Boiler Rope Roll and every other material for completing the Engine at Etherly Bank top	" " "	1982 15
9 One 60 Horse Engine on Brusselton Ridge including as p. ^r Last	3482 15	3482 15
10 Depots at Stockton Yarm & Darlington with one Weigh. ^d Machine for each place	2000	2000
11 Land occupied by the Railway & Branches	7500	6750
	£ 73434 1 2	£ 58459 17 9

proposed Lines of Railway

Darlington Branch		Yarm Br.		Evenwood Branch	
Old	New	Old	New	Old	New
£ 418	£ 235 6	£ 100	£ 932 6	£ 250	
125	100	"	50	20	
275	125 12	155 10	361 7	445 10	
127 10	58	72	167 3	207 0	
935	423 4	519 13	1203 18	1483	
206 5	94 4	116 18 6	270 18	333 15	
172 14	83 1	108 18	252 9	310 15	
"	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
5465 10	"	"	"	"	"
"	"	"	"	"	"
"	"	"	"	"	"
350	150	225	500	600	
2609 9	1269 7	1298 8 6	3738 1	3650 0 0	

Totals of Each Line =

Old Line	Lengths			Miles	Furlongs	Chs	Total
	mils	fur	chs				
Main Line	20	7	-	73	43	4	1 2
Darlington Branch	"	7	"	26	09	9	} 77341 18 8
Yarm Branch	"	0	3	12	98	8 6	
Evenwood Branch	2	3	0	37	38	1 0	
Black Boy & Eldon Branch	3	0	4				5000
	34	5	7				86079 - 19 8

brought forward

New Line	Lengths			Miles	Furlongs	Chs	Total
	mils	fur	chs				
Main Line	24	5	5	58	419	17 9	
Darlington Branch	"	4	5	12	69	7 "	
Yarm Branch	"	0	3	12	98	8 6	
Evenwood Branch	2	7	2	60	986	3650 0 0	
Black Boy and Eldon Br.	3	0	4				5000
	32	6	7				6000
	29	0	3				75636

£ 64637.13.3

5000 - 0 - 0

6000 cross branch

58.419 - 17 - 9

1269 - 7 - 6

1298 - 8 - 6

60986 - 10 - 3

Summary of the Excavations

Old Line	Cubic Yards	By Yd				
From N ^o 1 to N ^o 2	3500	6	880	7		at Fair to Etherley
" 2 " 3	15857	12	66	19		at Etherley to Claverings Fair Covers
" 3 " 4	2678	6	335	15		Thence to Korkus Lane
" 4 " 5	13430	6	256			East of Medicine Plant
" 5 " 6	10240	6	123	13	6	near Broom Mill
" 6 " 7	4947	6	1033	11	6	Top of Broughston Incline
" 7 " 8	27562	6	184	16		
" 8 " 9	7392	6	125			to the Darlington & N ^o Auckland Road
" 9 " 10	5000	6	2796	19	9	* in midridge grange estate
" 10 " 11	44751	15	5341	4	0	* comprises of yr Tunnel
" 11 " 12	53412	24	6000			* for the Tunnel -
" 12 " 13	11968	605	4		to Eastham Mundeville
" 13 " 14	18156	8	1413	2		to Wharfedale Junction Post
" 14 " 15	28262	12	310			Durham & Stew Turnpike
" 15 " 16	12400	6	369	16		Haughton
" 16 " 17	14792	6	434	2		Yarm Lanes Wheat Sheaf
" 17 " 18	17364	6	1254	11	3	Lane near Forest House
" 18 " 19	33455	9	59		8	to Posthouse
" 19 to Stockton	3542	4	570			
	22800				£ 22100 . 1 . 8
Darlington Branch	16720	6	418			
Yarm Branch	100			
Evenwood Branch	37292	6	932	6		
						1450 . 6 . 0
						£ 23610 . 7 . 8

Summary of the Excavations

on each Line.

New Line	Cubic Yards	By Yd				
From N ^o 1 to N ^o 2	15062	6	399	1		at Fair to Etherley in Greenfield
" 2 " 6	32537	6	813	8	6	near Broom Mill
" 6 " 7	27562	9	1033	11	6	top of Incline at Broughston
" 7 " 8	4046	6	101	3		in St. Mary's. West Thickley
" 8 " 9	25680	6	642			Middridge Grange Canal
" 9 " 10	28125	12	1406	5		Wood Farm (Harrison's)
" 10 " 11	30987	9	1162		3	Wharfedale
" 11 " 12	22640	6	566			Wharfedale
" 12 " 13	18650	6	466	5		Stew Turnpike
" 13 " 14	22663	6	566	11	6	Stew Turnpike
" 14 " 15	12957	6	323	18	6	Major Bellings East Boundary
" 15 " 16	38119	6	952	19	6	Fighting Coates
" 16 " 17	14646	6	366	3		Junction near Oak Tree
" 17 " 19	3342	6	83	11		
" 19 to Stockton	22800	570			at Fair to Etherley
	320716					£ 9452 . 17 . 9
Darlington Bran.	9412	6	235	6		
Yarm Branch	100			
Evenwood Branch	250			
						£ 585 . 6 . 4
						£ 10038 . 3 . 9

on each Line.

Annual Revenue &c of

New Line

Not knowing the quantity of goods that probably would pass along your Line of Railway I have therefore taken the Revenue arising from the Tonage stated in a pamphlet handed to me by your Committee.

If the Tonage be as stated the Revenue appears correct viz. £ 23261. 3. 4
Allow £ 10 % Cent on the money sunk to keep Railways, Engines, Ropes, Rollers, Agencies and every other expence that may annually be incurred by the Railway. will be £ 6763 11 4

Annual Profit on the £ 16497 9 ..

Cost of £ 70000 is nearly 10 % Cent

7036 9 8

each Line.

Old Line

Revenue as of other side £ 23261 3 4
Allow £ 10 % Cent on the money sunk to keep d. d. d. as of other side } 8408 ..

Annual Profit £ 14853 3 4

9461
5392 3 4

In this Line I have not deducted any thing for the diminution of the Horses power arising from the irregularity of the Line which evidently ^{must} be the case as the descent is too much in one part with the loaded waggons consequently too much ascent with the empty ones and even in one part it ascends with the loaded waggons. On this Line a horse will not work with more than 7 1/2 Tons. On the new Line a horse will convey with more ease 10 Tons -

should be inserted above page 18

G. Stephenson
Killingworth Colliery
Jan^r. 18th. 1822
Engineer